

Cubic Bore	Inches	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide			Part No.
								58cc	64cc	70cc		Meas.	Min	Max	
<b>SMALL BLOCK FORD INVERTED DOME</b>															
<b>1.0, 1.0, 2.0mm File Fit Performance Ring Set Included</b>								<b>58cc</b>	<b>64cc</b>	<b>70cc</b>					
393	4.030	3.850	5.956	1.600	0.912	-26cc	469	9.7	9.2	8.7	4032	0.500	0.0025	0.0033	930248130
395	4.040						473	9.8	9.2	8.7					930248140
408	4.030	4.000	6.200	1.300	0.927	-20cc	431	10.7	10.1	9.5	2618	0.500	0.0046	0.0054	930249330*
410	4.040						435	10.7	10.1	9.5					930249340*
408	4.030						418	10.7	10.1	9.5	4032	0.500	0.0025	0.0033	930248230
410	4.040						422	10.7	10.1	9.5					930248240
408	4.030					-28cc	446	9.9	9.3	8.9	2618	0.500	0.0046	0.0054	930249430*
408	4.030						433	9.9	9.3	8.9	4032	0.500	0.0025	0.0033	930248330
428	4.125	4.000	6.250	1.245	0.927	-17cc	418	11.5	10.8	10.1	4032	0.500	0.0025	0.0033	930248625
434	4.155						429	11.6	10.9	10.3					930248655
408	4.030					-26cc	434	10.1	9.5	9.0	2618	0.500	0.0046	0.0054	930249530*
410	4.040						438	10.1	9.5	9.0					930249540*
408	4.030						422	10.1	9.5	9.0	4032	0.500	0.0025	0.0033	930248430
410	4.040						426	10.1	9.5	9.0					930248440
428	4.125						448	10.4	9.9	9.4	2618	0.500	0.0046	0.0054	930249625*
428	4.125						435	10.4	9.9	9.4	4032	0.500	0.0025	0.0033	930248525
434	4.155						447	10.6	10.0	9.5					930248555
438	4.125	4.100	6.200	1.245	0.927	-17cc	418	11.7	11.0	10.4	4032	0.500	0.0025	0.0033	930248625
445	4.155						429	11.9	11.1	10.5					930248655
418	4.030					-26cc	434	10.3	9.7	9.2	2618	0.500	0.0046	0.0054	930249530*
420	4.040						420	10.3	9.8	9.2					930249540*
418	4.030						422	10.3	9.7	9.2	4032	0.500	0.0025	0.0033	930248430
420	4.040						426	10.3	9.8	9.2					930248440
438	4.125						448	10.7	10.1	9.6	2618	0.500	0.0046	0.0054	930249625*
438	4.125						435	10.7	10.1	9.6	4032	0.500	0.0025	0.0033	930248525
445	4.155						447	10.6	10.0	9.5					930248555
408	4.030	4.000	6.250	1.230	0.927	-20cc	409	10.7	10.1	9.5	4032	0.500	0.0025	0.0033	930248730
410	4.040						413	10.7	10.1	9.5					930248740
332	4.030	3.250	5.400	1.165	0.927	-16cc	411	9.2	8.7	8.2	2618	0.500	0.0046	0.0054	930249930*
333	4.040						415	9.3	8.7	8.2					930249940*
332	4.030						399	9.2	8.7	8.2	4032	0.500	0.0025	0.0033	930248830
333	4.040						403	9.3	8.7	8.2					930248840
347	4.125						410	9.6	9.0	8.5	4032	0.500	0.0025	0.0033	930245025
353	4.155						421	9.7	9.1	8.6					930245055
426	4.030	4.170	6.250	1.165	0.927	-16cc	411	11.6	10.9	10.2	2618	0.500	0.0046	0.0054	930249930*
428	4.040						415	11.6	10.9	10.3					930249940*
426	4.030						399	11.6	10.9	10.2	4032	0.500	0.0025	0.0033	930248830
428	4.040						403	11.6	10.9	10.3					930248840
446	4.125						410	12.0	11.3	10.6	4032	0.500	0.0025	0.0033	930245025
452	4.155						421	12.2	11.4	10.8					930245055
347	4.030	3.400	5.400	1.090R	0.927	-16cc	395	9.6	9.0	8.5	2618	0.500	0.0046	0.0054	930247830*
349	4.040						398	9.7	9.1	8.6					930247840*
347	4.030						384	9.6	9.0	8.5	4032	0.500	0.0025	0.0033	930249130
349	4.040						387	9.7	9.1	8.6					930249140
364	4.125						407	10.0	9.4	8.9	2618	0.500	0.0046	0.0054	930247925*
364	4.125						395	10.0	9.4	8.9	4032	0.500	0.0025	0.0033	930249025

Compression Heights with "R" INCLUDE Oil Support Rails  
 \*Available In Multiple Alloys



**Meas.** = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.  
**"Min"** and **"Max"** is the suggested range of clearance over the coating for each application.  
**Compression Ratio** - calculated at zero deck and 0.040" gasket unless otherwise noted.