

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide			Part No.
								58cc	64cc	70cc		Meas.	Min	Max	
SMALL BLOCK CHEVY INVERTED DOME															
1.0, 1.0, 2.0mm File Fit Performance Ring Set Included															
383	4.030	3.750	5.700	1.425	0.927	-16.0cc	459	10.5	9.9	9.3	4032	0.500	0.0025	0.0033	930210230
385	4.040						463	10.6	9.9	9.3					930210240
388	4.060						470	10.6	10.0	9.4					930210260
407	4.155					-20.0cc	515	10.6	10.0	9.4	4032	0.500	0.0025	0.0033	930210355
409	4.165						519	10.6	10.0	9.5					930210365
383	4.030					-26.0cc	488	9.5	9.0	8.5	2618	0.500	0.0046	0.0054	930210430
385	4.040						492	9.5	9.0	8.5					930210440
383	4.030					-31.0cc	492	9.1	8.6	8.2	2618	0.500	0.0046	0.0054	930210530
355	4.030	3.480/3.500	6.125	1.125	0.927	-16.0cc	415	9.8	9.2	8.7	4032	0.250	0.0025	0.0033	930210830
357	4.040						419	9.9	9.3	8.7					930210840
360	4.060						425	10.0	9.3	8.8					930210860
372	4.125						447	10.2	9.6	9.0	4032	0.250	0.0025	0.0033	930210925
377	4.155						458	10.3	9.7	9.1					930210955
379	4.165						461	10.4	9.7	9.2					930210965
383	4.030	3.750	6.000	1.125	0.927	-26.0cc	423	9.5	9.0	8.5	4032	0.250	0.0025	0.0033	930211030
385	4.040						426	9.5	9.0	8.5					930211040
407	4.155						467	10.0	9.4	8.9	4032	0.250	0.0025	0.0033	930211155
383	4.030					-16.0cc	415	10.5	9.9	9.3	4032	0.250	0.0025	0.0033	930210830
385	4.040						419	10.6	9.9	9.3					930210840
388	4.060						425	10.6	10.0	9.4					930210860
400	4.125						447	10.9	10.3	9.7	4032	0.250	0.0025	0.0033	930210925
407	4.155						458	11.1	10.4	9.8					930210955
409	4.165						461	11.1	10.4	9.8					930210965
414	4.125	3.875	6.000	1.062R	0.927	-22.0cc	436	10.6	10.0	9.4	4032	0.250	0.0025	0.0033	930211325
420	4.155						447	10.7	10.1	9.5					930211355
422	4.165						451	10.7	10.1	9.6					930211365
428	4.125	4.000	6.000	1.000R	0.927	-20cc	422	11.1	10.4	9.9	4032	0.250	0.0025	0.0033	930211425
434	4.155						431	11.2	10.6	10.0					930211455
436	4.165						436	11.3	10.6	10.0					930211465

Compression Heights with "R" INCLUDE Oil Support Rails



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.