

LS 5.3L LS 5.3L (Gen 4) FLAT TOP DROP-IN FORGED REPLACEMENT ASSEMBLY - compatible with LS1/2/6 style cathedral port heads



Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

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1.0, 1.0, 2.0mm File Fit Performance Ring Set Included

CR calculated at 0.001" below deck and 0.040x3.920" head gasket								62cc	65cc	71cc					
325	3.780	3.622	6.098	1.330	0.943	2.1cc	432	10.3	9.9	9.3	2618	0.500	0.0036	0.0044	930218980
327	3.790						436	10.3	10.0	9.3					930218990
329	3.800						440	10.4	10.0	9.3					930218900

Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted

Have more questions about this product?

Contact MAHLE Motorsport at 888-255-1942