Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide Meas.	Min	Max	Part No.
BIG BLOCK OLDSMOBILE 425 FLAT TOP															
Note: 0.984" Pin Ø requires stock 0.980" rod to be honed. Deck Height 10.625"															
1.0, 1.0, 2.0mm File Fit Performance Ring Set included															
CR calculated at 0.013" below deck and 0.027" head gasket thickness								**77cc**	**80cc**	**82cc**					
431	4.155	3.975	7.000	1.625	0.984	-10.1cc	521	10.2	9.9	9.8	4032	0.500	0.0025	0.0033	197816355

Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.
"Min" and "Max" is the suggested range of clearance over the coating for each application.
Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.