

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

BIG BLOCK CHEVY 502 MARINE "DROP IN" REPLACEMENT

1/16", 1/16", 3/16" File Fit Performance Ring Set Included

509	4.500		4.000	6.135		1.645	0.990	-3.0cc	661		118cc	8.9		4032		0.415		0.0041		0.0049		930077100
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Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.