

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio			Alloy	Clearance Guide			Part No.
												Meas.	Min	Max	

### BIG BLOCK CHEVY FLAT TOP (STD DECK 9.800)

1.5, 1.5, 3.0mm File Fit Performance Ring Set Included

								112cc	118cc	124cc					
460	4.280	4.000	6.135	1.645	0.990	-3.4cc	528	8.6	8.2	7.9	4032	0.500	0.0041	0.0049	929870180
467	4.310						542	8.7	8.3	8.0					929870110
509	4.500	4.000	6.385	1.395	0.990	-3.4cc	578	9.3	8.9	8.6	4032	0.500	0.0041	0.0049	928956200
516	4.530						593	9.4	9.0	8.6					928956230
509	4.500	4.000	6.385	1.395	0.990	-3.4cc	542	9.3	8.9	8.6	4032	0.600	0.0041	0.0049	928906700
532	4.600						565	9.6	9.2	8.9					928906701
489	4.280	4.250	6.385	1.270R	0.990	-3.4cc	469	9.0	8.7	8.3	4032	0.250	0.0041	0.0049	929869580
496	4.310						481	9.1	8.8	8.4					929869510
498	4.320	4.250	6.385	1.270R	0.990	-3.4cc	485	9.2	8.8	8.5	4032	0.250	0.0041	0.0049	929869520
505	4.350						498	9.3	8.9	8.5					929869550
541	4.500	4.250	6.385	1.270R	0.990	-3.4cc	518	9.8	9.4	9.0	4032	0.445	0.0041	0.0049	928957000
555	4.560						544	10.0	9.6	9.2					928957060
565	4.600	4.500	6.385	1.160R	0.990	-3.4cc	562	10.2	9.8	9.4	4032	0.375	0.0041	0.0049	928957001
598	4.600						519	10.7	10.3	9.9					929908801

Compression Heights with "R" INCLUDE Oil Support Rails



**Meas.** = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.

"Min" and "Max" is the suggested range of clearance over the coating for each application.

**Compression Ratio** - calculated at zero deck and 0.040" gasket unless otherwise noted.