

Cubic Inches	Bore	Stroke	Rod	Comp Height	Pin Diam.	Crown Vol	Wght G	Compression Ratio	Alloy	Clearance Guide			Part No.
										Meas.	Min	Max	

SMALL BLOCK FORD SEALED RACE ENGINES

1.0, 1.0, 2.0mm File Fit Performance Ring Set Included

								58cc	64cc	70cc					
374	4.125	3.500	6.200	1.245	0.927	-6.5cc	435	11.5	10.7	10.0	4032	0.500	0.0025	0.0033	930244425*
375	4.128						436	11.5	10.7	10.0					930244428*
375	4.130						437	11.5	10.7	10.0					930244430*
375	4.132						438	11.5	10.7	10.0					930244432*
347	4.030	3.400	5.400	1.090	0.927	-6.5cc	402	10.8	10.0	9.4	4032	0.500	0.0025	0.0033	930244730**
347	4.032						403	10.8	10.0	9.4					930244732**
348	4.035						404	10.8	10.0	9.4					930244735**
348	4.037						404	10.8	10.0	9.4					930244737**
349	4.040						405	10.8	10.0	9.4					930244740**
349	4.042						406	10.8	10.1	9.4					930244742**
350	4.045						407	10.8	10.1	9.4					930244745**

* 9.2" Deck Height, for FRP S374W

** 8.2" Deck Height, for FRP D347SR and S347JR



Meas. = The location to measure piston-to-wall clearance, referenced from the bottom of the piston skirt.
 "Min" and "Max" is the suggested range of clearance over the coating for each application.
Compression Ratio - calculated at zero deck and 0.040" gasket unless otherwise noted.